



ISO Registered Company

# MODEL ALR-1

## PRESSURE REDUCING REGULATOR WITH UNLOADER FOR AUXILIARY SUPPLY



MODEL ALR-1

### OVERVIEW

Model ALR-1 is high performance, pressure loaded diaphragm-type, flow-to-open pressure reducing regulator. Design includes an internal pressure balancing piston-cylinder that provides high flow capacity and high pressure drop capability. The internal trim design allows the same basic unit to cover a broad range of pressure settings. Performance meets or exceeds that of competitive pressure loaded or pilot-operated designs. A back pressure regulator or "unloader" is piped to the top of the dome and is "set" to control the outlet pressure of the pressure reducing regulator.

### FEATURES

- Versatile:** Five basic materials and multiple trim material combinations to select from. Multiple methods of pressure loading.
- Tight Shutoff:** Multiple composition materials provide Class IV or VI inboard leakage rates. Designed as a soft-seated valve.
- Capacity:** Highest in the industry. Allows smaller body sizes than competitors in majority of applications.
- Droop:** Highly accurate outlet pressure control, due to absence of range spring in design, provides almost zero "droop effect".
- Trim Design** FTO and pressure balancing allows for higher inlet pressure. Results in unmatched sensitivity and stability. Internals are cage-contained within easily removable quick change trim.
- Rangeability:** Basic valve gives outstanding rangeability due to close tolerances, balanced trim, and a broad range of elastomeric and metallic diaphragms and soft seats. Can be as high as 2000:1.
- Heavy-Duty Guiding:** Both top and bottom guided to maintain stability and increased diaphragm life.
- Failure Position:** Fails closed on loss of loading pressure.



### LINE SIZES AVAILABLE

1/2" (DN15), 3/4" (DN20), 1" (DN25), 1-1/4" (DN32), 1-1/2" (DN40), 2" (DN50), 2-1/2" (DN65), 3" (DN80), 4" (DN100)



### END CONNECTIONS

NPT, FLANGED, BSPT



### COMMON APPLICATIONS

ATMOSPHERIC INDUSTRIAL GASES -  
GN<sub>2</sub>, GOX, Ar, He, H<sub>2</sub>, CO<sub>2</sub>



### DESIGN PRESSURE

MAX. OPERATING: 525 psig (36.2 Barg)  
OUTLET: 2-400 psig (0.13-27.6 Barg)

Алматы (7273)495-231  
Ангарск (3955)60-70-56  
Архангельск (8182)63-90-72  
Астрахань (8512)99-46-04  
Барнаул (3852)73-04-60  
Белгород (4722)40-23-64  
Благовещенск (4162)22-76-07  
Брянск (4832)59-03-52  
Владивосток (423)249-28-31  
Владикавказ (8672)28-90-48  
Владимир (4922)49-43-18  
Волгоград (844)278-03-48  
Вологда (8172)26-41-59  
Воронеж (473)204-51-73  
Екатеринбург (343)384-55-89

Иваново (4932)77-34-06  
Ижевск (3412)26-03-58  
Иркутск (395)279-98-46  
Казань (843)206-01-48  
Калининград (4012)72-03-81  
Калуга (4842)92-23-67  
Кемерово (3842)65-04-62  
Киров (8332)68-02-04  
Коломна (4966)23-41-49  
Кострома (4942)77-07-48  
Краснодар (861)203-40-90  
Красноярск (391)204-63-61  
Курск (4712)77-13-04  
Курган (3522)50-90-47  
Липецк (4742)52-20-81

Магнитогорск (3519)55-03-13  
Москва (495)268-04-70  
Мурманск (8152)59-64-93  
Набережные Челны (8552)20-53-41  
Нижний Новгород (831)429-08-12  
Новокузнецк (3843)20-46-81  
Ноябрьск (3496)41-32-12  
Новосибирск (383)227-86-73  
Омск (3812)21-46-40  
Орел (4862)44-53-42  
Оренбург (3532)37-68-04  
Пенза (8412)22-31-16  
Петрозаводск (8142)55-98-37  
Псков (8112)59-10-37  
Пермь (342)205-81-47

Ростов-на-Дону (863)308-18-15  
Рязань (4912)46-61-64  
Самара (846)206-03-16  
Санкт-Петербург (812)309-46-40  
Саратов (845)249-38-78  
Севастополь (8692)22-31-93  
Саранск (8342)22-96-24  
Симферополь (3652)67-13-56  
Смоленск (4812)29-41-54  
Сочи (862)225-72-31  
Ставрополь (8652)20-65-13  
Сургут (3462)77-98-35  
Сыктывкар (812)25-95-17  
Тамбов (4752)50-40-97  
Тверь (4822)63-31-35

Тольятти (8482)63-91-07  
Томск (3822)98-41-53  
Тула (4872)33-79-87  
Тюмень (3452)66-21-18  
Ульяновск (8422)24-23-59  
Улан-Уда (3012)59-97-51  
Уфа (347)229-48-12  
Хабаровск (4212)92-98-04  
Чебоксары (8352)28-53-07  
Челябинск (351)202-03-61  
Череповец (8202)49-02-64  
Чита (3022)38-34-83  
Якутск (4112)23-90-97  
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## STANDARD / GENERAL SPECIFICATIONS

### Body / Cover Dome Materials

DI/DI	BRZ/BRZ	SST/DI
CS/DI	BRZ/DI	SST/CS
CS/CS	SST/SST	

DI = Ductile Iron   CS = Carbon Steel   BRZ = Bronze  
SST = Stainless Steel

### Body Sizes

1/2", 3/4", 1", 1-1/4", 1-1/2", 2", 2-1/2", 3", 4".  
(DN15, 20, 25, 32, 40, 50, 65, 80, 100)

### End Connections

Standard: Female NPT.  
ASME Flanged: 125#, 150#, 250#, 300#, 600#;  
DIN Flanged: PN16, PN25, PN40;  
(Integral Flanged Body unless listed under Opt.-30)  
Opt-31: British Standard Pipe Threads.  
Opt-34: 14" Face to Face Flange Dimension.

### Max. Useable Cv

See TABLE 7 for Wide Open Cv Limits.

Body Size		Comp. Cv	Body Size		Comp. Cv
in	(DN)		in	(DN)	
1/2"	(15)	3.6	2"	(50)	54
3/4"	(20)	7.2	2-1/2"	(65)	81
1"	(25)	13.5	3"	(80)	108
1-1/4"	(32)	20.7	4"	(100)	198
1-1/2"	(40)	27.0			

**METRIC CONVERSION FACTOR:**  $Cv / 1.16 = kv$

### Max Operating Pressure

525 psig (36.2 Barg).

See TABLES 1A through 1F for design P vs. T limits.

### Outlet Pressure Range

2.0 - 400 psig (0.13 - 27.6 Barg).

Multiple spring - ranges dependent on selection of the unloader. See Position 13 of the coder.

Function of diaphragm material. See TABLE 6.

### Pressure Drop Limits

5-355 psid (.34 - 24.5 Bard)

Function of service fluid, base trim material, diaphragm and dynamic seal design. See TABLES -2, -3, -4 & -6.

### Temperature Range

-50° to +400°F (-46° to +204° C)

Limited by body/cover dome/diaphragm material combinations, and by elastomeric seat, static seal, dynamic seal - materials. See TABLE 1A through 1F and TABLE 5. Alternate "CS" Mat'l - Steel - ASTM A352 Gr. LCC - Minimum temperature -50 °F (-46 °C).

### Inboard Leakage Rate

See TABLE 10

### Lower Piston Spring

No lower piston spring;  $P_2 = P_{Load}$ .  
Lower piston spring required;  $P_2 < P_{Load}$ .  
See TABLE-9 for available spring ranges.

**NOTE:** Use a lower piston spring with the following applications:

1. When decaying inlet may reach 0 psig.

### Optional Constructions

Opt-30: Weld-on Flanges    Opt-56: Special Cleaned  
Opt-31: BSP End Conns.    Opt-85: Extra Set Pressure  
Opt-34: Special 14" F to F    Taps  
Opt-55: Oxygen Cleaned

### Unloader Specifications

Self contained back pressure regulator. 1/4" Size, NPT connections. Available with Bronze or SST body and spring chamber. S2 Trim - SST metal seat and diaphragm. 1/4" NPT bug screen vent in outlet connection. Range springs from 2 to 400 psig. (See Position 13 on the coder.) See Position 14 on coder for selection of materials for connecting tubing, orifice and filters.

### ABBREVIATIONS

FK = Fluorosilicone	NBR = Buna-N	PTFE = Polytetrafluoroethylene
FKM = Fluorocarbon	RTFE = Brz-fill TFE	V-TFE = Virgin TFE
EPR = Ethylene Propylene	GF-TFE = Glass-fill TFE	CTFE = Chlorotrifluoroethylene
BC = Neoprene	PA = PolyAll	

# MATERIAL SPECIFICATIONS

## Body

DI – ASTM A395  
CS – ASTM A216, Grade WCB.  
 Alternate ASTM A352 Grade LCC  
BRZ – ASTM B62, Alloy 83600,  
SST – ASTM A351, Grade CF3M.

See TABLES 1A through 1F for material specs.

## Cover Dome

DI – ASTM A395  
CS – ASTM A216, Grade WCB.  
 Alternate ASTM A352 Grade LCC  
BRZ – ASTM B62, Alloy 83600,  
SST – ASTM A351, Grade CF3M

## Metallic Trim \*

Plug, Cage: 17-4PH SST, 316L SST,  
 Nickel-Copper Alloy (Monel<sup>†</sup>),

## Diaphragm \*

Elastomeric – BC, EPR, FKM, FK, NBR, FKM+TFE.

## Seat \*

PolyAll, V-TFE, GF-TFE, CTFE, BC, NBR

## Static Seals (See Fig. F1) \*

NBR, FKM, FK, EPR - o-ring  
 SST/TFE (1/2"-2") (DN15-50) sizes,  
 V-TFE (2-1/2"-4") (DN65-100) sizes.

## Dynamic Seals (See Fig. 1) \*

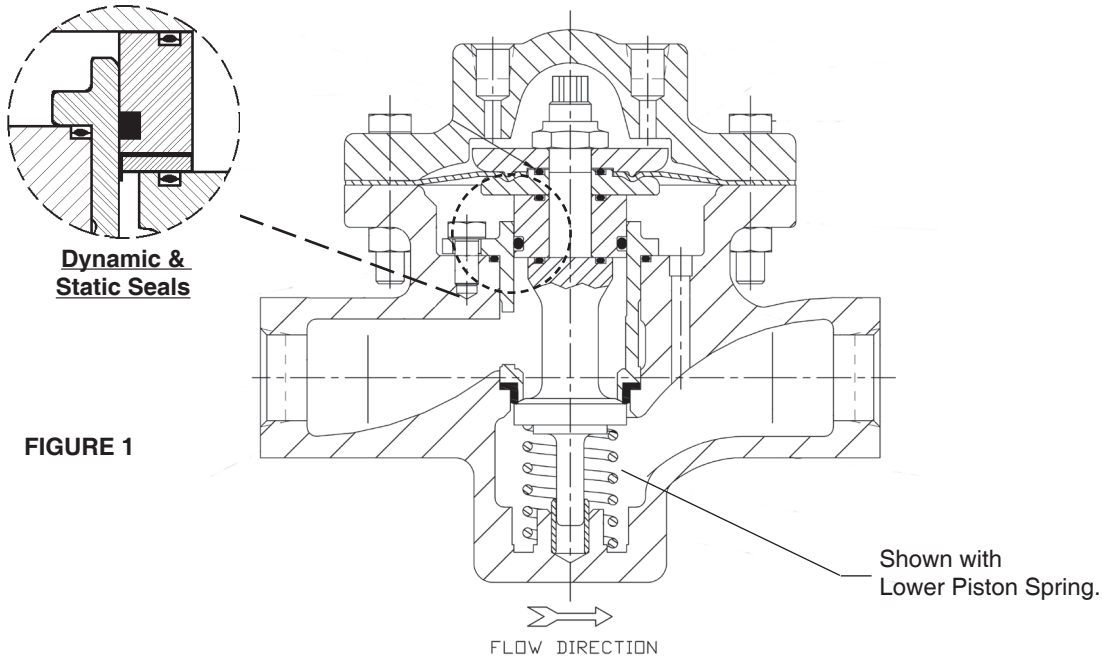
Type OR - NBR, FKM, FK, EPR - o-ring seal.  
Type UC – V-TFE u-cup seal w/ 316L SST energizer  
 – V-TFE u-cup seal w/ Elgiloy energizer  
Type CW – TFE cap seal with o-ring energizer  
 (o-ring material same as static seal)  
 and GF-TFE wiper backup seal.

## Painting

Standard: All non-corrosion resistant portions to be painted with corrosion resistant epoxy paint per Cashco Spec #S-1606.

PART	TRIM DESIGNATION			
	P	M	S	T
Plug	17-4 PH SST	Monel †	316L SST	17-4 PH SST
Guide Bearing	17-4 PH SST	Monel †	316L SST	17-4 PH SST
Cage	316L SST	Monel †	316L SST	Monel †
Body Bushing	17-4PH SST	Monel †	Monel †	Monel †

\* See Product Coder for acceptable combinations.  
 † Monel<sup>TM</sup> and Incone<sup>®</sup> are registered trade names:  
 Monel<sup>TM</sup> is a mark owned by International Nickel Co.  
 Incone<sup>®</sup> is a mark owned by International Nickel Co.



<b>OPTION SPECIFICATIONS</b>
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**OPT-30: WELD FLANGED CONNECTIONS.** CS, or SST body materials only. 1/2" – 1-1/2" (DN15–40) body sizes only (no 1-1/4" (DN32) size). Weld-on flange of same general chemistry as body.

Weld-On Flanges		
Sizes	Body Material	ASME Pressure Class
1/2" - 3/4"	CS, SST	150, 300, 600
1"	CS, SST	600
Sizes	Body Material	ISO Pressure Class
DN15-50	CS, SST	PN40 RF
DN65-100	CS, SST	PN16, 25, 40 RF

**NOTES:** 1. The body P vs. T ratings are the limiting variables for flanged end connections, unless further restricted by ASME B16.5.  
 2. No post-weld stress relieving performed.

**OPT-31: BSP END CONNECTIONS.** British Standard Pipe threads per ISO 7/1; used as an alternate to NPT ends. 1/2" – 2" (DN15–50) sizes only.

**OPT-34: SPECIAL 14" FACE TO FACE DIMENSION FOR FLANGED END CONNECTIONS.** Sizes 1/2" - 1", 1-1/2" & 2" only. See Opt-30 for standard face to face dimension.

**OPT-55: SPECIAL CLEANING - GOX.** BRZ or SST body materials only. Cleaning, assembly and packaging per Cashco Spec #S-1134, making unit suitable for Oxygen Service. **NOTE: Design Pressure Rating shall not exceed 375 psig (25.8 Barg) when body/topworks material is SST and process medium is oxygen.**

**OPT-56: SPECIAL CLEANING.** Cleaning per Cashco Spec. No. S-1542 for all body/cover dome materials. Higher cleaning level than std. commercial cleaning. NOT suitable for Oxygen Service.

**OPT-85: PRESSURE TAPS.** Provides second set of inlet and outlet 1/4" (DN8) - FNPT taps with plugs (same basic material as body) on backside of body. Includes second external sensing port tap. See Figure F2 for details on tap location for both STD. and Opt-85.

## TECHNICAL SPECIFICATIONS APPENDIX INDEX

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**TABLE 1A**  
**DI – DUCTILE IRON**  
**BODY / TOPWORKS MATERIAL SPECIFICATIONS**  
**DESIGN PRESSURE vs. TEMPERATURE vs. END CONNECTION RATINGS**  
**(To ASME B16.1 for Flanged and B16.4 for NPT Connections per Cast Iron Rating)**

Material Specifications (Body / Topworks)		End Connection – Inlet & Outlet				
Description (Abbr.)	ASTM No.	Temperature °F	Containment Pressure – psig			
			End Connection – Pressure Class			
			NPT	125# FF	250# RF	
DI/DI (Note 1)	A395/ A395	-20° to +150°	400	200	500	
		200°	370	190	460	
		225°	355	180	440	
		250°	340	175	415	
		300°	310	165	375	
		350°	300	150	335	
		400°	250	140	290	
		406°	250	140	290	
		Temperature °C	Containment Pressure – Barg			
			End Connection – Pressure Class			
			NPT	125# FF	250# RF	
			-29° to +65°	27.6	13.8	34.5
			107	24.5	12.5	30.2
			120°	23.4	12.1	28.7
			150°	21.2	11.2	25.7
			177°	19.2	10.6	23.8
204°	17.5	9.6	20.3			

**NOTE 1:** Whenever body and topworks materials are mixed, the P vs. T ratings that should be applied are those which are lowest of the two materials.

**Example:** CS body, DI topworks; NPT end connections, 200°F temperature.

Because the topworks is not “end flanged”, use DI limits of "400 PSIG CWP 370/200F" from above to compare to CS limits from Table 1C value. The DI limits are lower, so ratings from Table 1A MUST be used as the limits.

**TABLE 1B**  
**BRZ – BRONZE**  
**BODY / TOPWORKS MATERIAL SPECIFICATIONS**

**DESIGN PRESSURE vs. TEMPERATURE vs. END CONNECTION RATINGS**  
(Per ASME B16.24 for Flanged and B16.15 for NPT Connections)

Material Specifications (Body / Topworks)		End Connection – Inlet & Outlet					
Description (Abbr.)	ASTM No.	Temperature °F	Containment Pressure –psig				
			End Connection – Pressure Class				
			NPT	150# FF	300# FF		
BRZ/BRZ (Note 1)	B62, Alloy C83600/B62, Alloy C83600	-50° to +150° *	700 † / 500	225	500		
		175°	390	220	480		
		200°	385	210	465		
		225°	375	205	445		
		250°	365	195	425		
		300°	335	180	390		
		350°	300	165	350		
		400°	250	150	315		
		406°	250	150	315		
				Containment Pressure – Barg			
				End Connection – Pressure Class			
				NPT	150# FF	300# FF	
				-46° to +65° *	48.3 † / 34.5	15.5	34.5
				107°	25.8	14.0	30.8
				120°	25.1	13.5	29.5
				150°	23.0	12.4	26.8
				177°	20.4	11.3	24.0
		204°	17.8	10.3	21.4		

† Use 700 psig (48.2 Barg) inlet / 500 psig (34.4 Barg) outlet at 150°F as maximum limits.

**NOTE 1:** Whenever body and topworks materials are mixed, the P vs. T ratings that should be applied are those which are lowest of the two materials.

**Example:** BRZ body, DI topworks; NPT end connections, ambient temperature.  
Because the topworks is not “end flanged”, use the DI limits of “400 PSIG CWP 370/200F” from TABLE 1A to compare to above TABLE 1B values. The DI limits are lower, so ratings from TABLE 1A MUST be used as the limits.

### Body Material Specifications

**Cast Steel** A216 Gr. WCB or Steel Weldment A216 Gr. WCB w/ forged flanges A105

**Alternate Material:** Cast Steel A352 Gr. LCC or Steel Weldment A352 Gr. LCC w/ forged flanges A350 Gr. LF6 Class 2

### Topworks Material Specifications

**Cast Steel** A216 Gr. WCB

**Alternate Material:** Cast Steel A352 Gr. LCC

### DESIGN PRESSURE vs. TEMPERATURE vs. END CONNECTION RATINGS (Per ASME B16.5 and B16.34) See NOTE 1

<b>TABLE 1C</b>				
<b>DESIGN INLET PRESSURE</b>				
<b>in PSIG (BARG)</b>				
<b>DESIGN TEMP. RANGE: Deg F (Deg C) **</b>	<b>END CONNECTIONS</b>			
	<b>NPT, BSP</b>	<b>600#</b>	<b>150#</b>	<b>300#</b>
-20 to +100 (-29 to +38)	1480 (102.1)	1480 (102.1)	285 (19.6)	740 (51.1)
-20 to +200 (-29 to +93)	1360 (94.2)	1360 (94.2)	260 (17.9)	680 (47.1)
-20 to +300 (-29 to +149)	1310 (90.3)	1310 (90.3)	230 (15.8)	655 (45.1)
-20 to +400 (-29 to +204)	1265 (87.3)	1265 (87.3)	200 (13.7)	635 (43.6)

\*\* Alternate Mat'l: ASTM 352 Gr. LCC Minimum Temperature -50 °F (-46 °C).

<b>TABLE 1D</b>			
<b>DESIGN OUTLET PRESSURE</b>			
<b>in PSIG (BARG)</b>			
<b>DESIGN TEMP. RANGE: Deg F (Deg C) **</b>	<b>END CONNECTIONS</b>		
	<b>NPT, BSP, 600#</b>	<b>150#</b>	<b>300#</b>
-20 to +100 (-29 to +38)	750 (51.7)	285 (19.6)	740 (51.1)
-20 to +200 (-29 to +93)	680 (47.1)	260 (17.9)	680 (47.1)
-20 to +300 (-29 to +149)	655 (45.1)	230 (15.8)	655 (45.1)
-20 to +400 (-29 to +204)	635 (43.6)	200 (13.7)	635 (43.8)

\*\* Alternate Mat'l: ASTM 352 Gr. LCC Minimum Temperature -50 °F (-46 °C).

**NOTE 1:** These pressure ratings may be further derated by limitations through the Pressure Equipment Directive (2014/68/EU). Whenever body and topworks are mixed, the P vs. T ratings that should be applied are those which are lowest for the two materials.

**Example:** 600 lb. RF flanged steel body, full support diaphragm construction, at 200 deg F maximum temp would have a preliminary inlet to 3375 psig and outlet to 1350 psig, but if fitted with a ductile iron topworks pressure rating is only 370 psig. Must derate both the inlet and outlet to 370 psig. (Note: Topworks pressure rating, same as NPT design outlet pressure rating for the selected topworks material and diaphragm type.)

## Body Material Specifications

**Cast Stainless Steel** A351 Gr.CF3M or Stainless Steel Weldment A315 Gr. CF3M w/ forged flanges A182 Gr. F 316L

## Topworks Material Specifications

**Cast Stainless Steel** A351 Gr.CF3M

### DESIGN PRESSURE vs. TEMPERATURE vs END CONNECTION RATINGS (Per ASME B16.5 and B16.34) See NOTE 1

<b>TABLE 1E DESIGN INLET PRESSURE in PSIG (BARG)</b>				
<b>DESIGN TEMP. RANGE: Deg F (Deg C)</b>	<b>END CONNECTIONS</b>			
	<b>NPT, BSP</b>	<b>600#</b>	<b>150#</b>	<b>300#</b>
-50 to +100 (-46 to +38)	1440 (99.3)	1440 (99.3)	275 (19.0)	720 (49.6)
-20 to +200 (-29 to +93)	1240 (86.1)	1240 (86.1)	235 (16.5)	620 (43.0)
-20 to +300 (-29 to +149)	1120 (77.1)	1120 (77.1)	215 (14.8)	560 (38.6)
-20 to +400 (-29 to +204)	1025 (70.9)	1025 (70.9)	195 (13.6)	515 (35.5)

<b>TABLE 1F DESIGN OUTLET PRESSURE in PSIG (BARG)</b>			
<b>DESIGN TEMP. RANGE: Deg F (Deg C)</b>	<b>END CONNECTIONS</b>		
	<b>NPT, BSP, 600#</b>	<b>150#</b>	<b>300#</b>
-50 to +100 (-46 to +38)	625 (43.0)	275 (19.0)	625 (43.0)
-20 to +200 (-29 to +93)	620 (42.3)	235 (16.5)	620 (42.3)
-20 to +300 (-29 to +149)	560 (38.6)	215 (14.8)	560 (38.6)
-20 to +400 (-29 to +204)	515 (35.5)	195 (13.6)	515 (35.5)

**NOTE 1:** These pressure ratings may be further derated by limitations through the Pressure Equipment Directive (2014/68/EU). Whenever body and topworks are mixed, the P vs. T ratings that should be applied are those which are lowest for the two materials. **Example:** 300 lb. RF flanged SST body, standard diaphragm construction, at 200 deg F maximum temp would have a preliminary inlet and outlet to 620 psig, but if fitted with a ductile iron topworks pressure rating is only 400 psig. Must derate both the inlet and outlet to 400 psig. (Note: Topworks pressure rating, same as NPT design outlet pressure rating for the selected topworks material and diaphragm type.)

The ratings are the same as above, if substitute steel topwork material.

300# Flanges are derated due to the bolting for these products.

**TABLE 2  
MAXIMUM PRESSURE DROP FOR  
COMPOSITION SEATS**

Body Size		Max. Pressure Drop - psid (Bard)			
		Seat Material			
in	(DN)	BC, NBR, POLYALL		GF-TFE	
1/2" – 1"	(15-25)	750	(51.7)	1000	(68.9)
1-1/4" – 1-1/2"	(32-40)	600	(41.3)	900	(62.0)
2"	(50)	600	(41.3)	750	(51.7)
2-1/2" – 4"	(65-100)	600	(41.3)	750	(51.7)
		V-TFE		CTFE	
1/2" – 1"	(15-25)	600	(41.3)	3000	(206.9)
1-1/4" – 1-1/2"	(32-40)	600	(41.3)	3000	(206.9)
2"	(50)	600	(41.3)	2000	(137.9)
2-1/2" – 4"	(65-100)	450	(31.0)	1500	(103.4)

**TABLE 3  
MAXIMUM PRESSURE DROP FOR  
DYNAMIC SEAL DESIGNS**

Body Size		Max. Pressure Drop - psid (Bard)					
		Dynamic Seal Design					
in	(DN)	"OR" – O-RING		"CW" – TFE CAP w/WIPER		"UC" - U-CUP	
1/2" – 1"	(15-25)	750	(51.7)	600	(41.3)	3000	(206.9)
1-1/4" – 1-1/2"	(32-40)	750	(51.7)	600	(41.3)	3000	(206.9)
2"	(50)	750	(51.7)	600	(41.3)	3000	(206.9)
2-1/2" – 4"	(65-100)	750	(51.7)	600	(41.3)	3000	(206.9)

**TABLE 4  
MAXIMUM PRESSURE DROP FOR  
BASIC TRIM MATERIAL**

Body Size		Max Pressure Drop - psid (Bard)							
		Basic Trim Material							
in	(DN)	"P" – 17-4PH SST		"S" – 316L SST		"M" – Monel		"T" – Hybrid *	
1/2" – 2"	(15-50)	3000	(206.9)	800	(55.1)	1500	(103.4)	3000	(206.9)
2-1/2" – 4"	(65-100)	3000	(206.9)	800	(55.1)	1500	(103.4)	3000	(206.9)

\* 17-4PH SST plug & piston, Monel cage.

**TABLE 5  
TEMPERATURE LIMITS  
FOR ELASTOMERIC MATERIALS**

Elastomer			T Maximum		T Minimum	
	ID	Description	°F	(°C)	°F	(°C)
	<b>Seats</b>	PolyAll	Proprietary Polyurethane Derivative	225°	(107°)	-60°
GF-TFE		Glass-filled Polytetrafluorethylene	425°	(218°)	-325°	(-198°)
V-TFE		Virgin TFE	400°	(205°)	-325°	(-198°)
CTFE		Chlorotrifluoroethylene TFE	300°	148°	-325°	(-198°)
BC		Neoprene	225°	(107°)	-35°	(-37°)
NBR		Buna-N	320°	(160°)	-40°	(-40°)
<b>Diaphragms</b>	BC	Neoprene (Polychloroprene)	250°	(121°)	-65°	(-53°)
	EPR	Ethylene Propylene	300°	(148°)	-40°	(-40°)
	FK	Fluorosilicone	350°	(177°)	-65°	(-54°)
	FKM	Fluorocarbon Elastomer	400°	(205°)	0°	(-17°)
	NBR	Buna-N (Nitrile)	250°	(121°)	-70°	(-56°)
	FKM+TFE	Fluorocarbon Elastomer + TFE	400°	(205°)	0°	(-17°)
<b>Static Seals</b>	V-TFE	Virgin TFE	400°	(205°)	-325°	(-198°)
	EPR	Ethylene Propylene	300°	(148°)	-40°	(-40°)
	FK	Fluorosilicone	350°	(177°)	-65°	(-54°)
	FKM	Fluorocarbon Elastomer	400°	(205°)	-20°	(-28°)
	NBR	Buna-N	212°	(100°)	-40°	(-40°)
	SST/TFE	301/302 SST U-cup / TFE	400°	(205°)	-325°	(-198°)
<b>Dynamic Seals</b>	"CW" – EPR/TFE	TFE Cap Seal, EPR O-ring, GF-TFE Wiper	300°	(148°)	-40°	(-40°)
	"CW" – NBR/TFE	TFE Cap Seal, NBR O-ring, GF-TFE Wiper	212°	(100°)	-40°	(-40°)
	"CW" – FK/TFE	TFE Cap Seal, FK O-ring, GF-TFE Wiper	350°	(177°)	-40°	(-40°)
	"CW" – FKM/TFE	TFE Cap Seal, FKM O-ring, GF-TFE Wiper	400°	(205°)	-20°	(-28°)
	SST/TFE	301/302 SST U-cup / TFE	400°	(205°)	-325°	(-198°)
	ELG/TFE	Elgiloy / TFE U-cup	400°	(205°)	-325°	(-198°)

ABBREVIATIONS			
FK = Fluorosilicone	NBR = Buna-N	PTFE = Polytetrafluoroethylene	BC = Neoprene
FKM = Fluorocarbon Elastomer	V-TFE = Virgin TFE	GF-TFE = Glass-fill TFE	ELG = Elgiloy
EPR = Ethylene Propylene	CTFE = Chlorotrifluoroethylene TFE		

**TABLE 6  
MAXIMUM DIAPHRAGM RATING psig (Barg) \***

**NOTE:** The below ratings may be further "derated" by limitations through the Pressure Equipment Directive (2014/68/EU).

Diaphragm Material	BODY SIZE 1/2"-2" (DN15-50)	BODY SIZE 2-1/2"-4" (DN65-100)
	STD DIAPHRAGM CONSTRUCTION	STD DIAPHRAGM CONSTRUCTION
BC, EPR	1250 (86.1)	800 (55.1)
NBR	450 (31.0)	300 (20.6)
FKM, FKM+TFE, FK	700 (48.2)	550 (37.9)

\* Maximum pressure setpoint of Pressure Safety Valve or Rupture disk should not exceed 1.5 times tabulated value to prevent irreversible diaphragm mechanical damage or rupture.

**TABLE 7  
REDUCER MAXIMUM CAPACITY WITH PLUG WIDE-OPEN**

Body Size		Full Port Max Capacity	
in	(DN)	Cv	Kv
1/2"	(15)	4.0	3.4
3/4"	(20)	8.0	6.9
1"	(25)	15	13
1-1/4"	(32)	23	20
1-1/2"	(40)	30	26
2"	(50)	60	52
2-1/2"	(65)	90	78
3"	(80)	120	104
4"	(100)	220	190

**NOTE:** The above Cv factors may be used for sizing of safety relief valves or rupture discs.

**TABLE 8  
PRESSURE LOADING SYSTEMS  
MAXIMUM CONTAINMENT PRESSURE PROCESS OR AUXILIARY GASES**

TUBE	FITTINGS	PRESSURE		TEMPERATURE	
		psig	(Barg)	°F	(°C)
CU*	BR	1400	(96.5)	-325 to +100	(-198 to +37.7)
		1140	(78.6)	200	(93.3)
		1100	(75.8)	300	(148.8)
		700	(48.2)	400	(204.4)
SST^	SST	3600	(248.2)	-325 to +400	(-198 to +204.4)

\*1/4" O.D. X 0.030" Wall Thickness

^1/4" O.D. X 0.028" Wall Thickness

**Application Notes:**

1. Consult Factory for T1<0° F.
2. Use Heat Exchange "coils" when loading fluid (process, auxiliary) T1>140°F
3. Use Heat Exchange "coils" when T1<0°F
4. Other components of a given loading or piloting system may have lower limits of pressure or temperature than the tubing & fittings.

**TABLE 9  
LOWER PISTON SPRING RANGES**

Lower Piston Spring Range psig	Application Notes
N/A	All Unloader Range Springs
1-2	Required when Unloader Range Spring is 2 - 30 psig
2-5	For Unloader Range Springs 10 - 360 psig

- NOTES:**
1. The 2-5 psig lower piston spring is –
    - most commonly selected,
    - recommended for GF-TFE and CTFE seats,
    - recommended for tighter shutoff; i.e. lowest inboard leakage.
  3. Lower spring material matches main metallic trim in corrosion resistance.

**TABLE 10  
INBOARD LEAKAGE RATINGS \*  
Per ANSI/FCI 70-2**

Seat Material	Dynamic Seal	
	O-Ring	Dynamic Seals Except O-Ring
CTFE, GF-TFE, and V-TFE	IV	IV
BC, NBR, PolyAll	VI	IV
*Inboard leak rates are the composite leakage of the seat leakage + dynamic seal leakage, considered as a single inboard leakage value.		

**TABLE 11  
REDUCER RECOMMENDED VELOCITY LIMITS**

Application Fluid	Valve		Valve Body Outlet		Downstream Pipe		Units
	Type	Size Range	Recommend	Max.	Recommend	Max.	
Gas	PRV	1/2"-1"	0.20	0.40	0.15	0.30	Mach #
		1-1/4"-2"	0.25	0.45	0.20	0.30	
		2-1/2"-6"	0.30	0.50	0.25	0.35	
		8"-12"	-	-	0.25	0.40	
<b>NOTES:</b> 1. If valve outlet exceeds recommended limits, then can use external sensing to reach maximum limits. 2. On gas service, a pilot operated prv can work with a outlet Mach = 0.75.							

**TABLE 12  
MAXIMUM RECOMMENDED NOISE LIMITS \***

Criteria	Body Sizes		Noise Level - dBA
	in	(DN)	
Per OSHA Regs. w/noise attenuation methods incorporated.	All	All	85-95
Sch. 80 pipe, no insulation.	1/2"-2"	(15-50)	95
Std. wt. pipe, no insulation.	2-1/2"-4"	(65-100)	98
* Consult Factory for ALL applications exceeding 97 dBA noise prediction.			

**Schemes To Reduce High Noise –**

- Staging – using two separate throttling valves in series.
- dB Plates – using 1, 2 or 3-stage dB Plate cartridges downstream of a throttling valve.
- Paralleling – using two separate throttling valves in parallel.
- Combinations – using multiple methods of above three possibilities.

**TABLE 13**  
**RECOMMENDED INTERNAL MATERIALS**  
**For P<sub>max</sub>: Reference Individual Technical Bulletins**

GASES				
Atmospheric Gases	Fluid	Tmax °F	Tmin °F	Trim
	<b>Atmospheric Gases – O<sub>2</sub> (GOX)</b>	225°	-60°	M7
		350°	-65°	M9
	N <sub>2</sub> (GN <sub>2</sub> ), Air, Argon	180°	-60°	P2
		350°	-65°	P8
	CO <sub>2</sub> (dry)	180°	-40°	P6
	CO <sub>2</sub> (wet)	180°	-40°	P5

**SUPPLEMENT for TABLE 13**  
**CHEMICAL RESISTANCE**

**General Statement:** Statements located within this technical bulletin concerning suitability of fluids with TFE materials are general statements, and should not be construed as recommendations. Any statements of suitability are the result of a compilation of various sources of information based on experience, tests, and published technical literature. No guarantee or warranty is in anyway implied for a given particular service or application.

**Additional Reference:** For an inclusive listing covering a broader range of service application fluids, reference “Handbook of Corrosion Resistant Piping”, P.A. Schweitzer, Industrial Press; or “Compass Corrosion Guide”, 2nd Edition, K.M. Pruett, Compass Publications. This publication will include information based on the following fluid variables:

1. Solution concentration
2. Pressure
3. Temperature

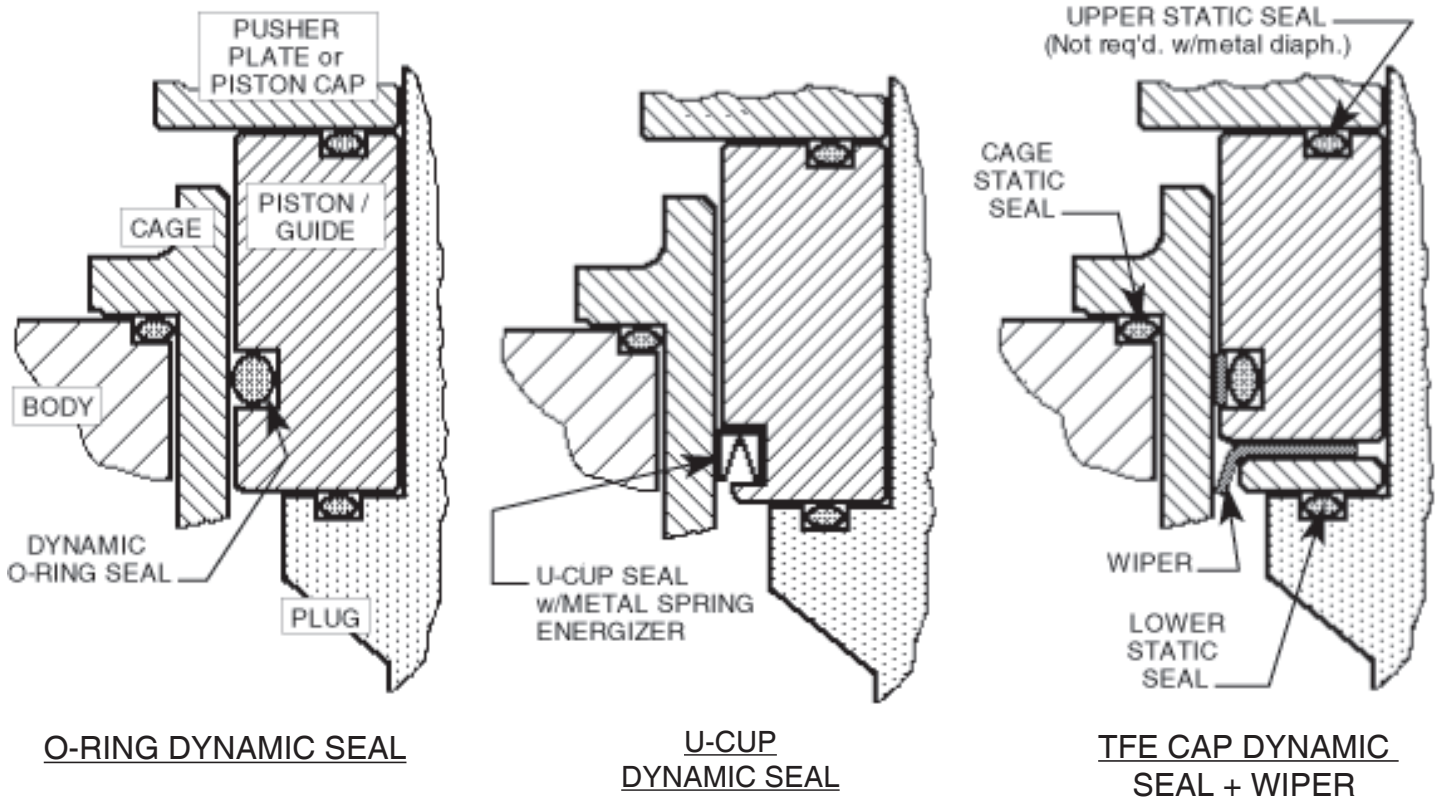
## Inverse Sympathetic Ratio (ISR) - effect on regulator performance.

ALR-1 regulators utilize a top and bottom guide, "flow to open" trim design. The top guide also acts as a "balancing" piston to oppose the forces generated by the inlet pressure acting on the valve plug. A small residual imbalance between the piston and the valve plug helps to reduce seat leakage at high differential pressures across the seat joint. This same imbalance produces an Inverse Sympathetic Ratio, ISR effect, as the delta pressure across the seat (DP) changes. The magnitude of the ISR effect is given in Table -14.

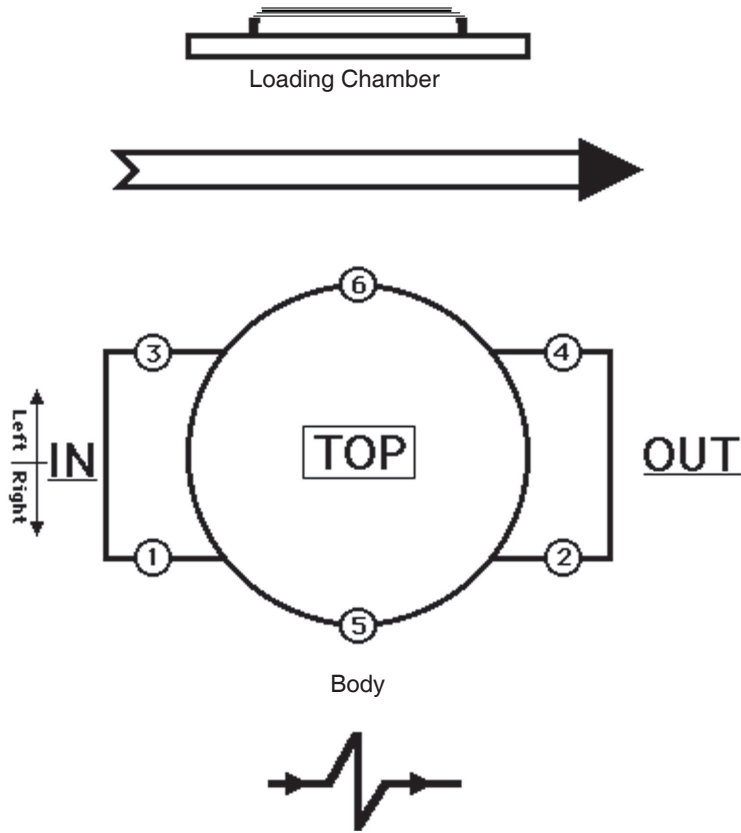
TABLE 14		
Body Size		ALR-1
in	(DN)	
1/2", 3/4", 1"	(15,20,25)	0.03
1-1/4", 1-1/2"	(32,40)	0.04
2"	(50)	0.02
2-1/2", 3", 4"	(65,80, 100)	0.054

In a similar manner the ISR effect will produce an offset between the loading pressure, PL, and the pressure setpoint of a dome loaded regulator. For example, a 4" ALR-1 with an inlet pressure, P1 of 300 psig and an outlet pressure, P2 of 50 psig would require a loading pressure,  $PL = (P1 - P2) \times ISR + P2 = (300 - 50) \times 0.054 + 50 = 63.5$  psig. In addition, if the DP changes, then a setpoint offset would be observed with a constant loading pressure.

**FIGURE F1**  
**Dynamic - Static Seals**



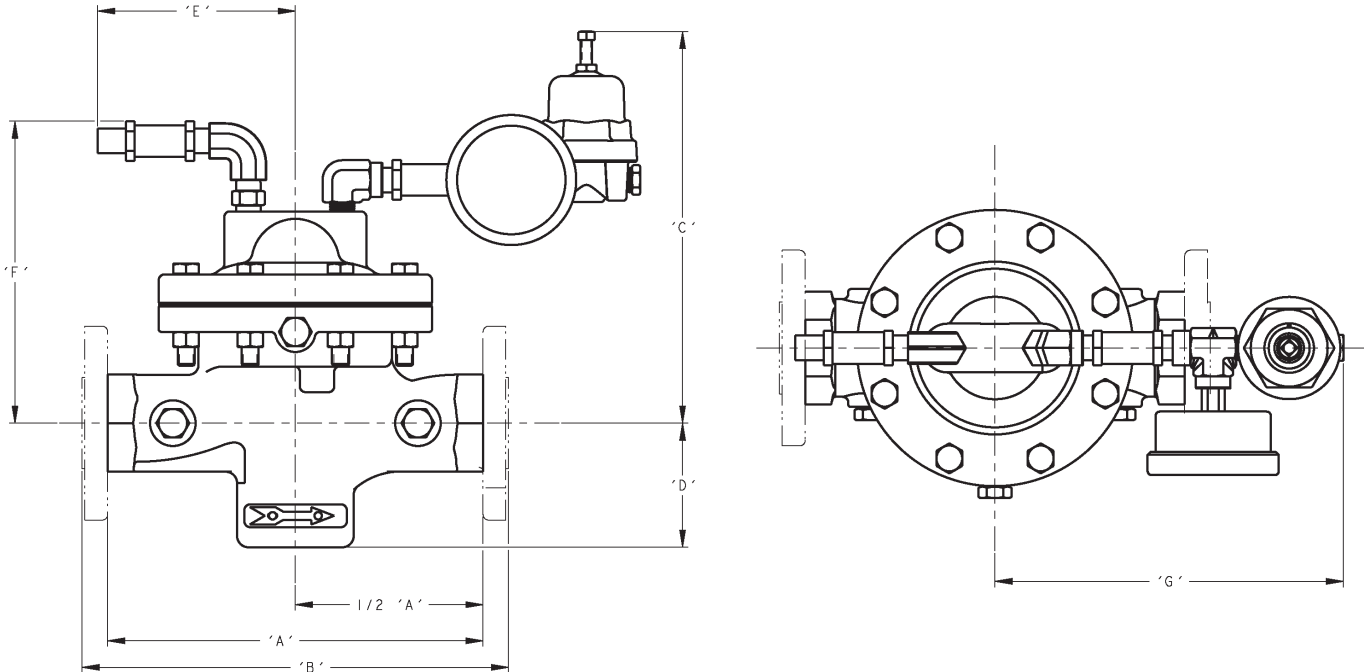
**FIGURE F2**  
**Location of BODY TAPS**



**Flow To Open Direction**

Location	Description	Opt. No.	NPT - Size	Body Mat'l.
1 & 2	Inlet & Outlet – Right	STD	1/4"	DI, CS & SST
1, 2 & 3	Inlet & Outlet – Right	STD	1/4"	BRZ
5	External Sensing – Right	STD	1/4"	DI, BRZ, CS & SST
1, 2, 3 & 4	Inlet & Outlet – Right Inlet & Outlet – Left	85	1/4"	DI, BRZ, CS & SST
5 & 6	Double External Sensing	85	1/4"	DI, BRZ, CS & SST

## DIMENSION and WEIGHTS



**ENGLISH UNITS (in) (lbs)**

DIMEN.	END CONN.	BODY MAT'L	BODY SIZE					
			1/2", 3/4 & 1"	1-1/4" & 1-1/2"	2"	2-1/2"	3"	4"
<b>A</b>	NPT	DI, BRZ	6.00	9.88	9.88	—	—	—
		CS, SST	8.25	9.88	9.75	—	—	—
<b>B</b>	125# FF	DI	—	—	—	10.88	11.75	13.88
	250# RF	DI	—	—	—	11.50	12.50	14.50
	150# FF	BRZ **	9.63	11.50 ✓	11.50	10.88	11.75	13.88
	300# FF	BRZ **	9.63	11.50 ✓	11.50	11.50	12.15	14.50
	150# RF	CS, SST	10.75	12.38 ✓	10.00	10.88	11.75	13.88
	150# RF ‡	CS, SST	14.00	14.00 ✓	14.00	—	—	—
	300# RF	CS, SST	10.75	12.38 ✓	10.50	11.50	12.50	14.50
	300# RF ‡	CS, SST	14.00	14.00 ✓	14.00	—	—	—
	600# RF	CS, SST	10.75	12.38 ✓	11.25	12.25	13.25	15.50
600# RF ‡	CS, SST	14.00	14.00 ✓	14.00	—	—	—	
<b>C</b>	ALL	ALL	8.75	10.63	11.25	13.00	14.50	14.50
<b>D</b>	ALL	ALL	2.84	3.69	4.00	5.25	5.75	7.00
<b>E</b>	ALL	ALL	4.38	4.88	5.00	5.50	5.50	5.50
<b>F</b>	ALL	ALL	6.50	7.38	8.13	9.88	11.38	11.38
<b>G</b>	ALL	ALL	7.75	8.00	8.00	6.81	6.75	6.75
<b>H</b>	ALL	ALL	6.50	7.25	8.00	9.50	11.00	11.00
<b>WEIGHT</b>	wo/ Flanges	ALL	23	32	48	—	—	—
	w/ Flanges	ALL	28	42	61	90	155	164

**METRIC UNITS (mm) (kg)**

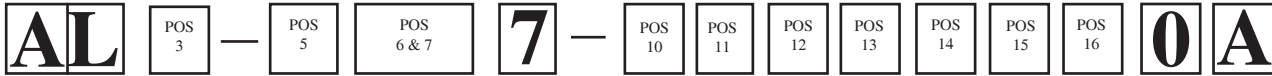
END CONN.	BODY SIZE					
	DN15, DN20 & DN25	DN32 & DN40 ✓	DN50	DN65	DN80	DN100
NPT	152	251	251	—	—	—
	209	251	248	—	—	—
125# FF	—	—	—	276	298	352
250# RF	—	—	—	292	318	368
150# FF	246	292 ✓	292	276	298	352
300# FF	246	292 ✓	292	292	309	368
150# RF	273	314 ✓	254	276	298	352
150# RF ‡	356	356 ✓	356	—	—	—
300# RF	273	314 ✓	267	292	318	368
300# RF ‡	356	356 ✓	356	—	—	—
600# RF	273	314 ✓	286	311	336	394
600# RF ‡	356	356 ✓	356	—	—	—
ALL	222	270	286	330	368	368
ALL	72	94	102	133	146	178
ALL	112	124	127	140	140	140
ALL	165	188	207	251	290	290
ALL	197	203	203	173	171	171
ALL	165	184	203	241	279	279
wo/ Flanges	10	14	22	—	—	—
w/ Flanges	12	19	28	41	70	74

\*\* Flanged BRZ bodies available in sizes 1", 1-1/2", 2", 2-1/2", 3", & 4" ONLY.  
 ✓ Flange Connection not available for 1-1/4" size.  
 ‡ Opt-34: Special 14" F to F Flange dimensions, CS and SST body material only.  
 Consult Factory for dimensions of ISO DIN Flanged units. (PN16, PN25, PN40)

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# MODEL ALR-1 PRODUCT CODER 01/09/23

An "X" in POS 12 followed by a 5-digit control number overrides remaining selections.



POSITION 3 - SIZES		
Size	STD	CODE
1/2" (15)	4	
3/4" (20)	5	
1" (25)	6	
1-1/4" (32)	7	
1-1/2" (40)	8	
2" (50)	9	
2-1/2" (65)	A	
3" (80)	B	
4" (100)	C	

POSITION 5 - BODY/COVER DOME MATERIALS			
Materials	CODE	Materials	CODE
DI/DI	1	LCC/LCC	6
BRZ/DI	2	LCC/SST	8
BRZ/BRZ	B	SST/DI	7
CS/DI	4	SST/CS	9
CS/CS	5	SST/SST	A

POSITION 6 & 7 - DIAPHRAGM, SEAL & SEAT MATERIALS					
Trim	Seat (#)	Diaphragm	Static Seal	Dynamic Seal	CODE
17-4PH SST "P"	PA	BC	NBR	O-ring	P1
	PA / (BC)	BC	NBR	SST/TFE u-cup	P2 / (PU)
	CTFE	BC	NBR	SST/TFE u-cup	P3
	PA	EPR	EPR	O-ring	P4
	PA	NBR	NBR	O-ring	P5
	PA / (NBR)	NBR	NBR	SST/TFE u-cup	P6 / (PW)
	PA	FK	FK	SST/TFE u-cup	P7 ‡
	GF-TFE	FK	FK	SST/TFE u-cup	P8 ‡
	V-TFE	FK	FK	SST/TFE u-cup	P9 ‡
	PA	FKM	FKM	O-ring	PA
	PA	FKM	FKM	SST/TFE u-cup	PB
	GF-TFE	FKM	FKM	O-ring	PC
	GF-TFE	FKM	FKM	SST/TFE u-cup	PD
	V-TFE	FKM + TFE	SST/TFE u-cup √	SST/TFE u-cup	PE
	PA / (NBR)	NBR	NBR	TFE+NBR GFTFE CW	PH / (PY)
PA	EPR	EPR	TFE+EPR GFTFE CW	PJ	
PA	FK	FK	TFE+FK GFTFE CW	PK	
GF-TFE	FKM	FKM	TFE+FKM GFTFE CW	PL	
Monel "M"	PA	FK	FK	SST/TFE u-cup ‡‡	M7 ‡
	V-TFE	FK	FK	SST/TFE u-cup	M9 ‡
	V-TFE	FKM-TFE	SST/TFE u-cup √	SST/TFE u-cup	ME
	PA / (NBR)	NBR	NBR	TFE+NBR GFTFE CW	MH / (MY)
	PA	EPR	EPR	TFE+EPR GFTFE CW	MJ
	PA	FK	FK	TFE+FK GFTFE CW	MK
316L SST "S"	GF-TFE	FKM	FKM	TFE+FKM GFTFE CW	ML
	PA	FK	FK	SST/TFE u-cup	S7 ‡
	V-TFE	FK	FK	SST/TFE u-cup	S9 ‡
	PA / (NBR)	NBR	NBR	TFE+NBR GFTFE CW	SH / (SY)
	PA	EPR	EPR	TFE+EPR GFTFE CW	SJ
	PA	FK	FK	TFE+FK GFTFE CW	SK
17-4PH/ Monel/ 17-4PH "T"	GF-TFE	FKM	FKM	TFE+FKM GFTFE CW	SL
	NBR	NBR	NBR	SST/TFE u-cup	SW
	PA	FK	FK	SST/TFE u-cup ‡‡	T7 ‡
	V-TFE	FK	FK	SST/TFE u-cup	T9 ‡
	PA / (NBR)	NBR	NBR	TFE+NBR GFTFE CW	TH / (TY)
	PA	EPR	EPR	TFE+EPR GFTFE CW	TJ
PA	FK	FK	TFE+FK GFTFE CW	TK	
GF-TFE	FKM	FKM	TFE+FKM GFTFE CW	TL	

POSITION 10 - END CONNECTIONS / ASME								
Size	Material	Method	End Conn	CODE	End Conn	CODE	End Conn	CODE
1/2" - 2"	ALL	-	NPT	1	-	-	-	-
2-1/2" - 4"	DI	Integral	125#FF	2	250#RF	3	-	-
1", 1-1/2" - 4"	BRZ	Integral	150#FF	6	300#RF	7	-	-
1/2" - 3/4"	CS,SST	Opt-30	150#RF	4	300#RF	5	600# RF	8
1" - 4"	CS-SST	Integral *						
1/2" - 2"	ALL	Opt-31	BSP	P	-	-	-	-
1/2" - 2" (14" F to F)	CS, SST	Opt-34 *	150#RF	V	300#RF	W	600#RF	Y

END CONNECTIONS FOR ISO DIN FLANGES								
Size	Material	Method	End Conn	CODE	End Conn	CODE		
DN15-25, 40, 50	BRZ	Integral	PN40 FF - will mate with PN16, 25 and 40		J			
DN65-100			PN16 FF	K	PN25 FF	L	PN40 FF	M
DN15-25, 40, 50	CS, SST	Opt-30	PN40 RF - will mate with PN16, 25 and 40		D			
DN65-100	CS, SST	Integral	PN16 RF	A	PN25 RF	C	PN40 RF	G

\* Flanges Not Available for 1-1/4" (DN32) size.  
\*\* 1" size w/ 600# RF CS, or SST has weld-on flanges Opt-30

POSITION 11 - LOWER SPRING	
Spring Range psig	CODE
No Spring	0
2-5	3
1-2 *	5

\* Use with Unloader Spring Range 2 - 30 psig.

POSITION 12 - SENSING CONFIGURATION (FLOW TO OPEN)	
Option	CODE
Internal	1
External	2
For Special Construction Contact Cashco for Special Code	X

POSITION 13 - UNLOADER 1/4" NPT, S2 TRIM		
Spring Range psig	Body / Spring Chamber Material	
	BRZ	SST
2 - 30	B	2
10 - 50	C	3
40 - 90	D	4
40 - 125	E	5
100 - 175	F	6
170 - 400	G	7

POSITION 14 - FILTER-ORIFICE / FITTING	
Filter - Orifice / Fitting	CODE
Material	
Brass / BR with BRZ Unloader	B
SST / SST with SST Unloader	S
Optional Brass / SST Fitting over Brass/ BR Fitting above on Brass UnLoader.	H

\* See Application Notes on page 11 Table 8.

POSITION 15 - BODY OPTIONS		Option	CODE
No Option		-	0
Second "Set" of 1/4" (DN8) FNPT Pressure Taps & Plugs		-85	T

POSITION 16 - CERTIFICATE OPTIONS		Option	CODE
No Option		-	0
SPECIAL CLEANING: Per Spec #S-1134. W/ properly selected mat'l's, Suitable for Oxygen Service. BRZ or SST body material.		-55	M
SPECIAL CLEANING: Per Cashco Spec #S-1542.		-56	N

Алматы (7273)495-231  
Ангарск (3955)60-70-56  
Архангельск (8182)63-90-72  
Астрахань (8512)99-46-04  
Барнаул (3852)73-04-60  
Белгород (4722)40-23-64  
Благовещенск (4162)22-76-07  
Брянск (4832)59-03-52  
Владивосток (423)249-28-31  
Владикавказ (8672)28-90-48  
Владимир (4922)49-43-18  
Волгоград (844)278-03-48  
Вологда (8172)26-41-59  
Воронеж (473)204-51-73  
Екатеринбург (343)384-55-89

Иваново (4932)77-34-06  
Ижевск (3412)26-03-58  
Иркутск (395)279-98-46  
Казань (843)206-01-48  
Калининград (4012)72-03-81  
Калуга (4842)92-23-67  
Кемерово (3842)65-04-62  
Киров (8332)68-02-04  
Коломна (4966)23-41-49  
Кострома (4942)77-07-48  
Краснодар (861)203-40-90  
Красноярск (391)204-63-61  
Курск (4712)77-13-04  
Курган (3522)50-90-47  
Липецк (4742)52-20-81

Магнитогорск (3519)55-03-13  
Москва (495)268-04-70  
Мурманск (8152)59-64-93  
Набережные Челны (8552)20-53-41  
Нижний Новгород (831)429-08-12  
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